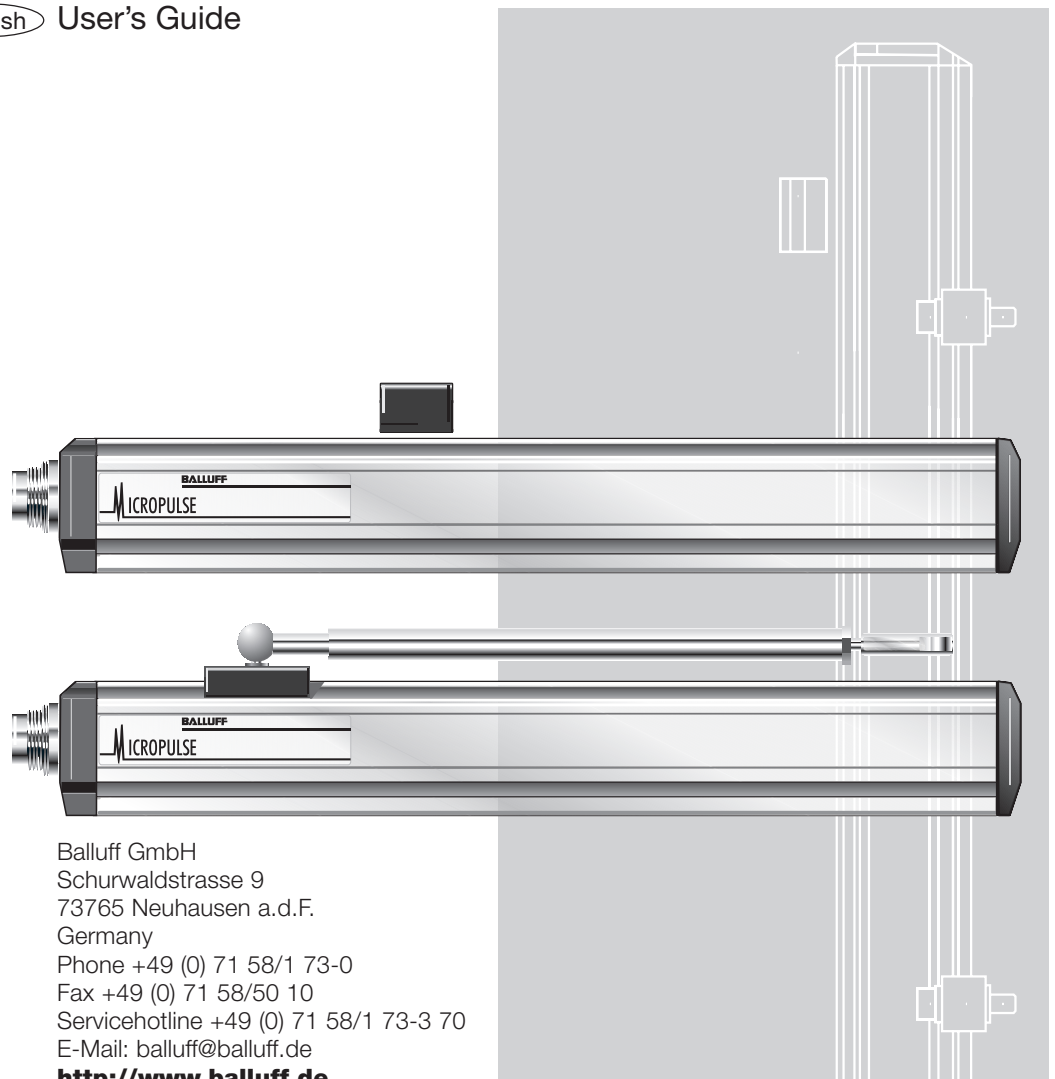


BTL5-S1 _ _ -M _ _ _ -P-S32/S147/KA _ _

english User's Guide



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BTL5-S1__-M____-P-S32/S147/KA__ Micropulse Linear Transducer in Profile Housing

Contents

1	Safety Advisory	2
1.1	Proper application	2
1.2	Qualified personnel	2
1.3	Use and inspection	2
1.4	Scope	2
2	Function and Characteristics	3
2.1	Characteristics	3
2.2	Function	3
2.3	SSI interface	3
3	Installation	4
3.1	Transducer installation	4
3.2	Floating magnets	5
3.3	Captive magnets	5
4	Wiring	6
4.1	Connector S32	6
4.2	Connector S147	6
4.3	Cable KA__	6
5	Startup	7
5.1	Check connections	7
5.2	Turning on the system	7
5.3	Check output values	7
5.4	Check functionality	7
5.5	Fault conditions	7
5.6	Noise elimination	7
6	Versions (indicated on part label)	7
6.1	Included in shipment	7
6.2	Available lengths	7
7	Accessories	8
7.1	Magnets	8
7.2	Connector	8
7.3	Compatible devices	8
7.4	Connecting rod	8
8	Technical Data	9
8.1	Dimensions, weights, ambient conditions	9
8.2	Supply voltage	9
8.3	Control signals	9
8.4	Connection to processor	9

The following patents have been granted in connection with this product:

US Patent 5 923 164
Apparatus and Method for Automatically Tuning the Gain of an Amplifier

1 Safety Advisory

Read this manual before installing and operating the Micropulse Transducer.

1.1 Proper application

The BTL5 Micropulse transducer is intended to be installed in a machine or system. Together with a controller (PLC) or a processor it comprises a position measuring system and may only be used for this purpose.

Unauthorized modifications and non-permitted usage will result in the loss of warranty and liability claims.

1.2 Qualified personnel

This guide is intended for specialized personnel who will perform the installation and setup of the system.

1.3 Use and inspection

The relevant safety regulations must be followed when using the trans-

ducer system. In particular, steps must be taken to ensure that should the transducer system become defective no hazards to persons or property can result. This includes the installation of additional safety limit switches, emergency shutoff switches and maintaining the permissible ambient conditions.

1.4 Scope

This guide applies to the model BTL5-S1...P... Micropulse transducer.

An overview of the various models can be found in section 6 Versions (indicated on product label) on page 7.

Note: For special versions, which are indicated by an -SA__ designation in the part number, other technical data may apply (affecting calibration, wiring, dimensions etc.).

Notch on housing to mark the beginning of the stroke range

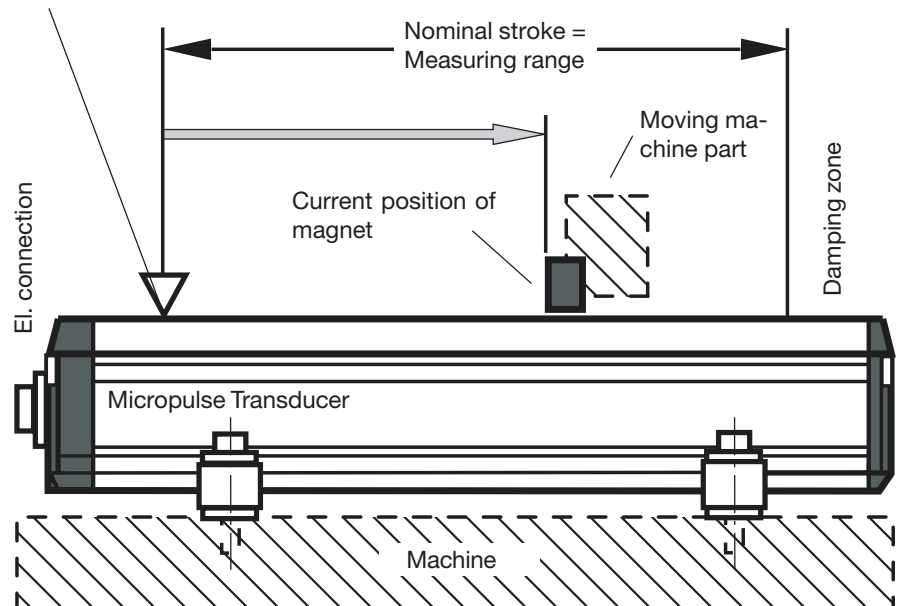


Fig. 1-1: Basic arrangement

2 Function and Characteristics

2.1 Characteristics

Micropulse transducers feature:

- High data security: Output data are checked for validity and plausibility in the μC
- Very high resolution, repeatability and linearity
- Measurement range monitoring with "Out of Range" Bit 2^{21}
- Immunity to shock, vibration, and contamination
- An absolute output signal
- Wear- and maintenance-free
- BTL to processor cable lengths up to 400 m
- IP 67 per IEC 60529

2.2 Function

The Micropulse transducer contains a waveguide enclosed by an extruded aluminum housing. A magnet attached to the moving member of the machine is moved across the top of the housing and its position constantly updated.

The magnet defines the measured position on the waveguide. An internally generated INIT pulse interacts with the magnetic field of the magnet to generate a magnetostrictive torsional wave in the waveguide which propagates at ultrasonic speed.

The torsional wave arriving at the end of the waveguide is absorbed in the damping zone. The wave arriving at the beginning of the waveguide creates an electrical signal in the coil surrounding the waveguide. The corresponding value is output as synchronous serial data (SSI) via the RS 485/422 interface. This takes place with high precision and repeatability within the measuring range indicated as the nominal stroke length.

On both ends of the nominal stroke length is an area which provides an unreliable signal, but which may be entered.

The electrical connection between the transducer, the processor/controller and the power supply is via a cable, which is connected using a female connector.

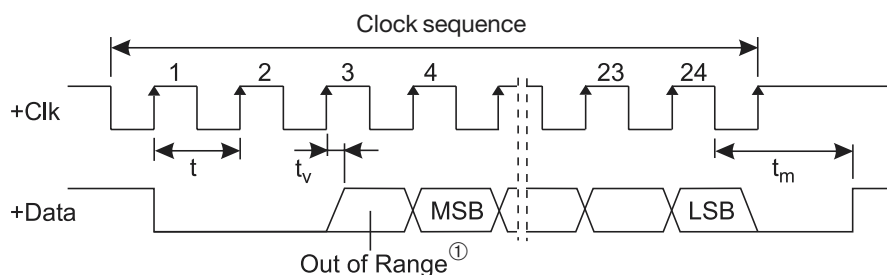
Dimensions for installing the Micropulse transducer and for the magnets and control arm are found on ➔ page 5.

2.3 SSI interface

Depending on the BTL version, the SSI interface uses 24 or 25 bits and the position values are transmitted in Gray or binary code. Transmission of the position values is finished in time t_m . The max. clock frequency f depends on the cable length ➔ section 8 Technical Data on page 9.

Bit 2^{21} can be used as an "Out-of-Range" message, see Figs. 2-1 and 2-2.

Sending of the position values is finished within time t_m . It is started with the falling edge of the last clock pulse. After this time the BTL is ready for the next data transmission.



$t < t_m$
 $t_v = 150 \text{ ns}$ measured with 1 m cable
 $t_m = 31 \mu\text{s}$ independent of the clock frequency

The time t_m starts with the falling edge of the last clock impulse (bit 24 or bit 25 depending on the version).

Fig. 2-1: Pulse diagram, example with 24 bit coding

① only by a resolution of $\geq 5 \mu\text{m}$

Position of magnet:

- 1) out of the measurement range
- 2) within the measurement range
- 3) magnet not present

"Out of Range" Bit 2^{21} will be set after the occurrence of the event.

Value of the output data $2^0 \dots 2^{20}$:

- 1a) 0
- 1b) max. at end point + 10 mm
- 2) proportional to distance
- 3) 0

Technical data are valid within the measurement range only, i.e. between null and end point.

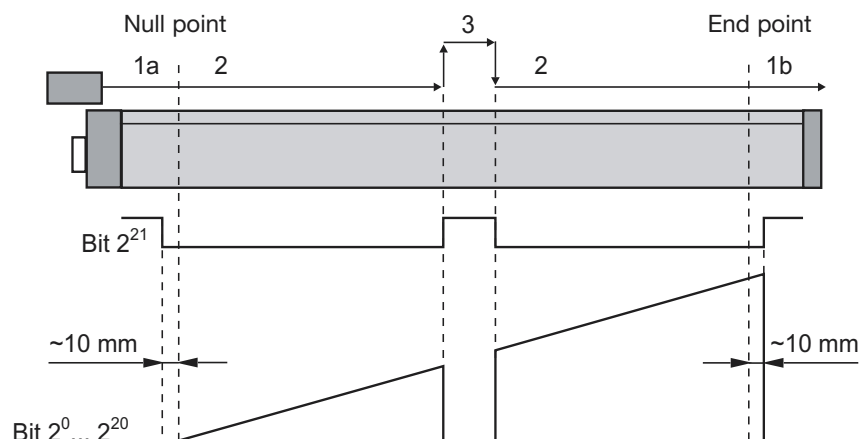


Fig. 2-2: Output data shown with "Out of Range" situation

BTL5-S1__-M___-P-S32/S147/KA__ Micropulse Linear Transducer in Profile Housing

3 Installation

3.1 Transducer installation

Ensure that no strong electrical or magnetic fields are present in the immediate vicinity of the transducer.

Any orientation is permitted.

The supplied mounting brackets and cylinder head screws allow the transducer to be mounted on a flat machine surface.

A sufficient quantity of mounting brackets is supplied.

Recommended installation:

Distance A = approx. 80 mm

Distance B = approx. 250 mm (between the individual clamps)

To prevent resonant frequencies under vibration loads of >50 g, we recommend placing the mounting clamps at irregular intervals.

The supplied isolation bushings are used to electrically insulate the transducer from the machine (➔ Fig. 3-1 respectively 3-2 and chapter 5.6 Noise elimination).

The Micropulse transducer in profile housing is suitable both for floating, i.e. non-contacting magnets (➔ page 5) and for captive magnets (➔ page 5).

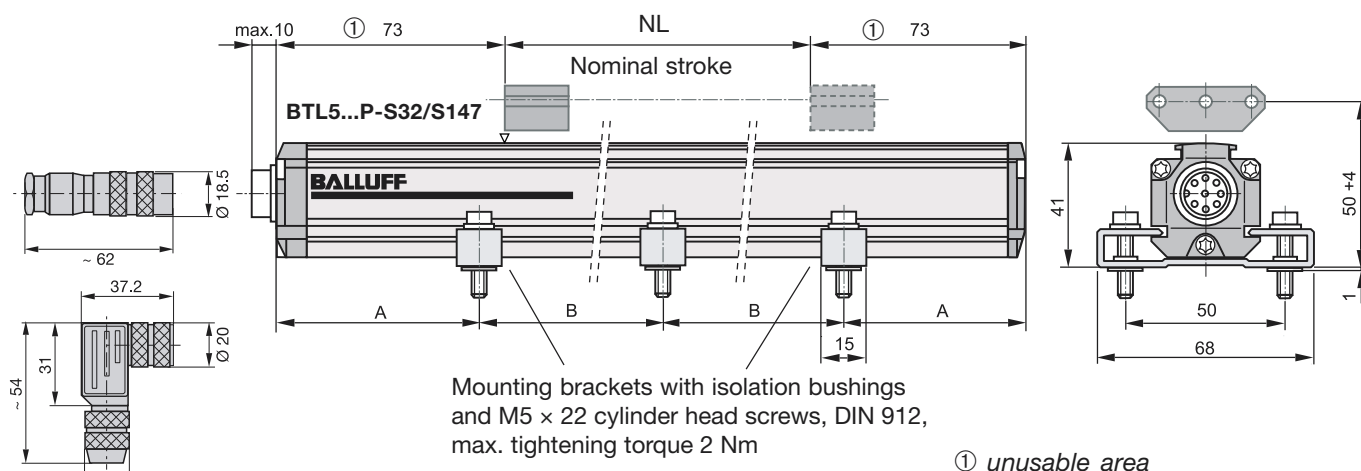


Fig. 3-1: Dimensional drawing (BTL5...P-... transducer with floating magnet BTL5-P-3800-2)

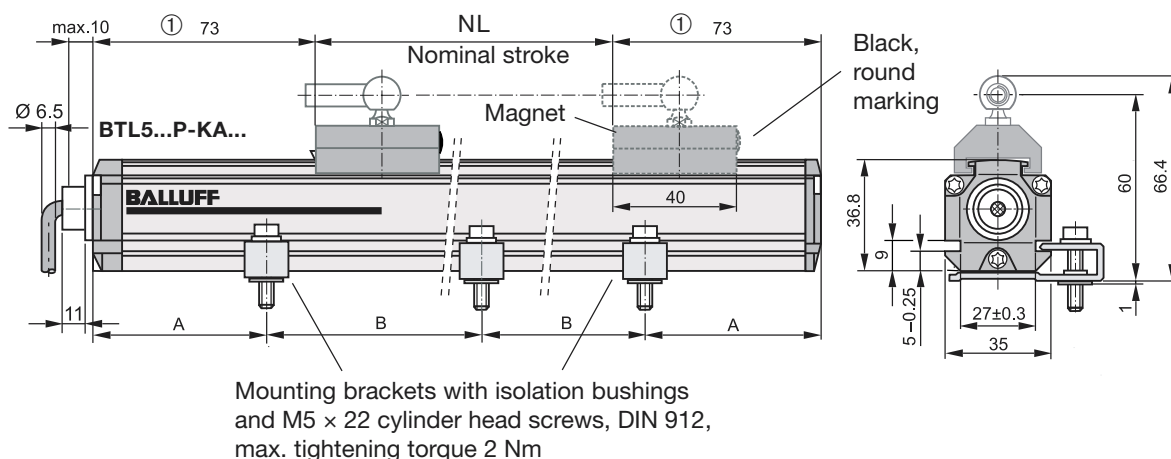


Fig. 3-2: Dimensional drawing (BTL5...P-... transducer with captive magnet BTL5-F-2814-1S)

3 Installation (cont.)

3.2 Floating magnets

The floating magnet (➔ Figs. 3-3 to 3-5) is attached to the moving member of the machine using non-magnetizable screws (brass, aluminum). To ensure the accuracy of the transducer system, the moving member must carry the magnet on a track parallel to the transducer.

The following table provides figures in [mm] for the spacing which must be maintained between magnet and transducer and for the permissible center offset:

Magnet type	Distance " D "	Offset " C "
BTL5-P-3800-2	0.1 ... 4	± 2
BTL5-P-5500-2	5 ... 15	± 15
BTL5-P-4500-1	0.1 ... 2	± 2



Ensure that the distance *E* between parts made of magnetizable material and the BTL5-P-5500-2 magnet is at least 10 mm (➔ Fig. 3-4).

BTL5-P-4500-1 magnet, special features: Multiple magnets on the same transducer can be electrically turned on and off individually (PLC control signal, 24 V/ 100 mA).

The stroke range is offset 4 mm towards the BTL connector/cable (➔ Fig. 3-5).

max. permissible tightening torque 2 Nm

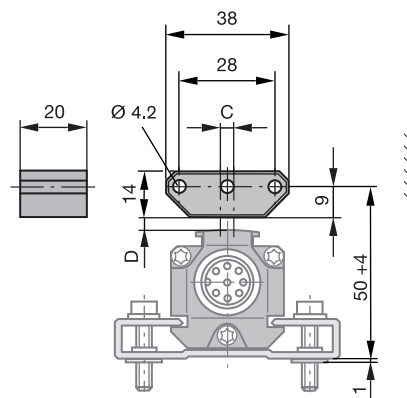


Fig. 3-3: BTL5-P-3800-2 magnet ①

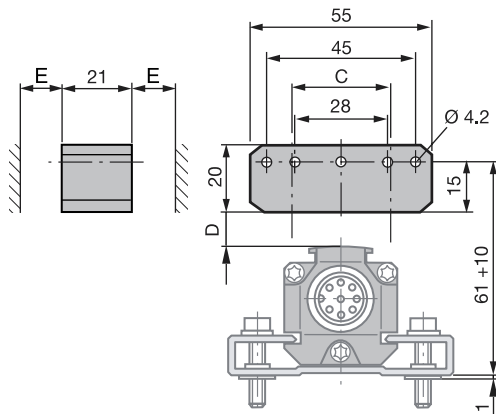


Fig. 3-4: BTL5-P-5500-2 magnet ①

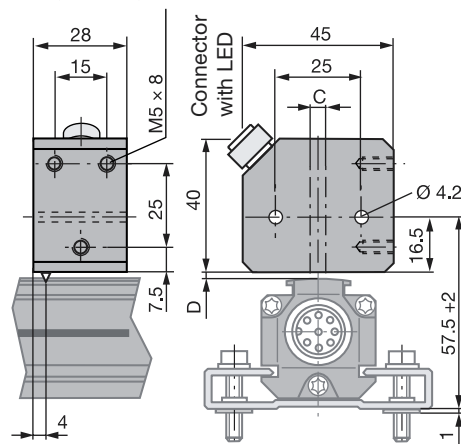


Fig. 3-5: BTL5-P-4500-1 ①

① not included

3.3 Captive magnets

Lateral forces are to be avoided when using captive magnets (➔ Figs. 3-6 and 3-7). Connections are required here which permit the corresponding degree of freedom

with respect to the direction of movement of the magnet along the stroke range. It is assumed that the BTL5-F-2814-1S magnet is connected to the machine member using a connecting rod.

The BTL2-GS10...A connecting rod (➔ Fig. 7-2) is available as an accessory (please indicate length LG when ordering).

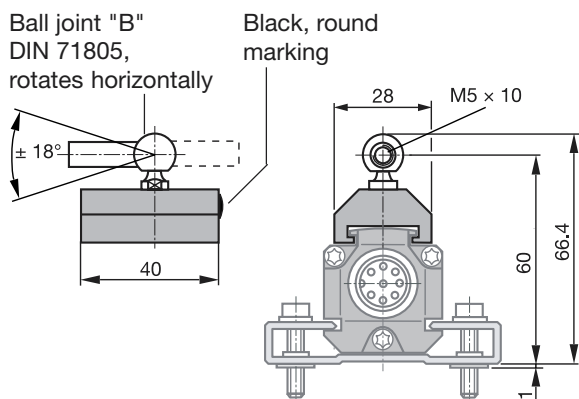
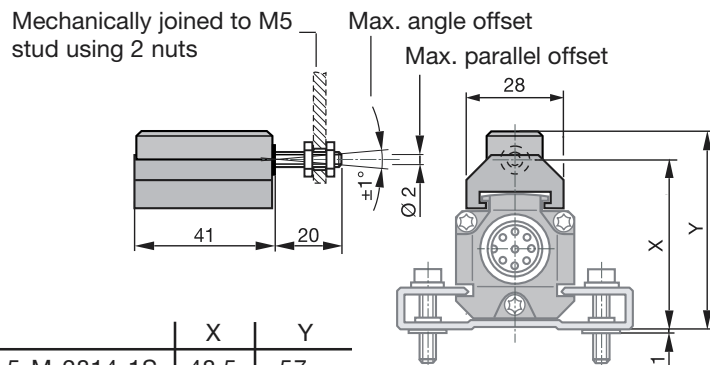


Fig. 3-6: BTL5-F-2814-1S magnet ①



	X	Y
BTL5-M-2814-1S	48.5	57
BTL5-N-2814-1S	51	59.5

Fig. 3-7: BTL5-M/N-2814-1S magnet ①

BTL5-S1_ _-M_ _ _-P-S32/S147/KA_ _ Micropulse Linear Transducer in Profile Housing

4 Wiring

Note the following when making electrical connections:



System and control cabinet must be at the same ground potential.

To ensure the electromagnetic compatibility (EMC) which Balluff warrants with the CE Mark, the following instructions must be strictly followed.

BTL transducer and the processor/control must be connected using shielded cable.

Shielding: Copper filament braided, 85 % coverage.

The shield must be tied to the

connector housing in the BKS connector; see instructions accompanying the connector.

In the cable version the cable shield is connected to the housing in the PG fitting.

The cable shield must be grounded on the control side, i.e., connected to the protection ground.

Pin assignments can be found in ➔ Table 4-1, 4-2 or 4-3. Connections on the controller side may vary according to the controller and configuration used.

When routing the cable between the transducer, controller and power supply, avoid proximity to

high voltage lines to prevent noise coupling. Especially critical is inductive noise caused by AC harmonics (e.g. from phase-control devices), against which the cable shield provides only limited protection.

Position information is sent over the RS 485/422 interface as synchronous serial data (SSI) to the host controller. High noise immunity is assured by the differential drivers used for sending and receiving signals.

Cable length max. 400 m;
Ø 6 to 8 mm.

4.1 Connector S32

BKS Connector,
View of solder end
of connector body
BKS-S32M-00
or BKS-S33M-00

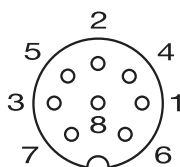


Fig. 4-1: Pin arrangement BKS on BTL

Pin	BTL5-S1_ _...S32
Interface signals	
1	+Clk
2	+Data
3	-Clk
4	do not connect
5	-Data
Supply voltage (external)	
6	GND
7	+24 V
8	do not connect

Table 4-1: Wiring

4.2 Connector S147

BKS Connector,
View of solder end
of connector body
BKS-S147M-00 or
BKS-S148M-00

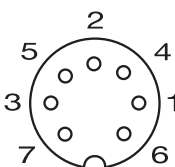


Fig. 4-2: Pin arrangement BKS on BTL

Pin	BTL5-S1_ _...S147
Interface signals	
1	-Data
2	+Data
3	+Clk
4	-Clk
Supply voltage (external)	
5	+24 V
6	GND
7	do not connect

Table 4-2: Wiring

Caution! False data will result from reversing the +Clk and -Clk inputs.

4.3 Cable KA_ _

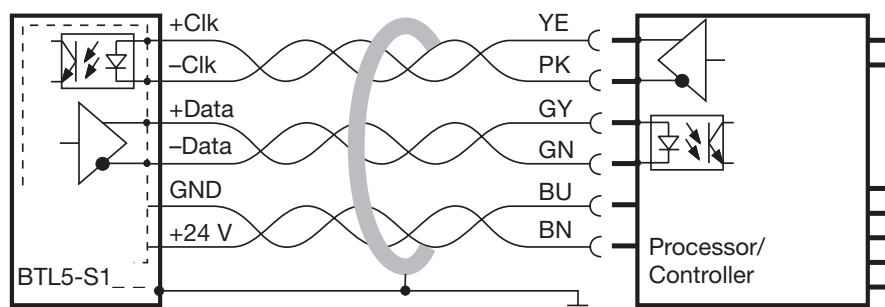


Fig. 4-3: BTL5-S1_ _...KA_ _ with Processor/Controller, Connection example

Colors	BTL5-S1_ _...KA_ _
Interface signals	
YE yellow	+Clk
PK pink	-Clk
GY gray	+Data
GN green	-Data
Supply voltage (external)	
BU blue	GND
BN brown	+24 V
WH white	do not connect

Table 4-3: Wiring

BTL5-S1__-M____-P-S32/S147/KA__

Micropulse Linear Transducer in Profile Housing

5 Startup

5.1 Check connections

Although the connections are polarity reversal protected, components can be damaged by improper connections and overvoltage. Before you apply power, check the connections carefully.

5.2 Turning on the system

Note that the system may execute uncontrolled movements when first turned on or when the transducer is part of a closed-loop system whose parameters have not yet been set. Therefore make sure that no hazards could result from these situations.

5.3 Check output values

After replacing or repairing a transducer, it is advisable to verify the values for the start and end position of the magnet in manual mode. If values other * than those present before the replacement or repair are found, a correction should be made.

* Transducers are subject to modification or manufacturing tolerances.

5.4 Check functionality

The functionality of the transducer system and all its associated components should be regularly checked and recorded.

5.5 Fault conditions

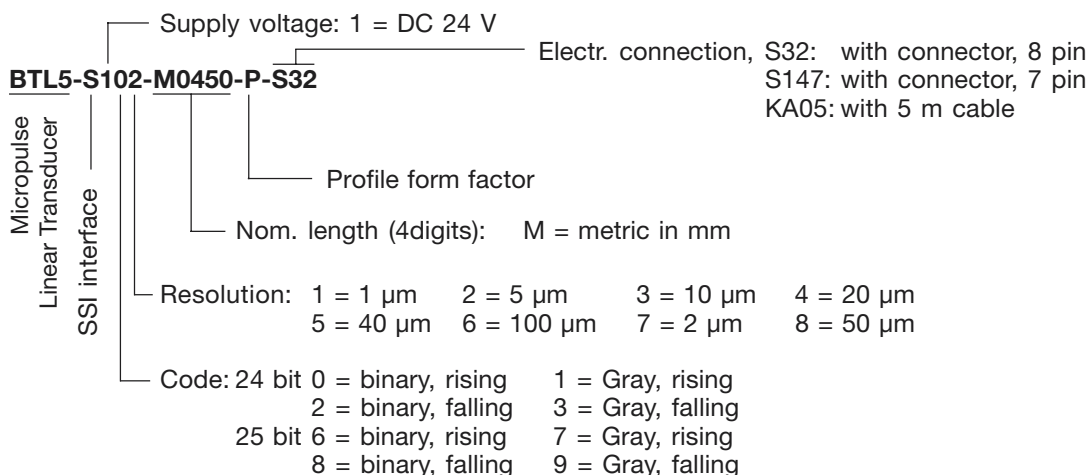
When there is evidence that the transducer system is not operating properly, it should be taken out of service and guarded against unauthorized use.

5.6 Noise elimination

Any difference in potential - current flow - through the cable shield should be avoided. Therefore:

- Use the isolation bushings, and
- Make sure the control cabinet and the system in which the BTL5 is contained are at the same ground potential.

6 Versions (indicated on part label)



6.1 Included in shipment

Transducer with condensed guide
Mounting brackets

6.2 Available lengths

To ensure flexible application, nominal transducer lengths of from 50 to 4000 mm with following increments are available:

Stroke lengths [mm]	Increments [mm]
50 ... 1000	50
1000 ... 2000	100
2000 ... 4000	250

Other stroke lengths on request.

7 Accessories (order separately)

7.1 Magnets

Regarding distance, offset, and dimensions see ➔ pages 4 and 5.
 Operating temp. -40 to +85 °C

BTL5-P-3800-2 ➔ Fig. 3-3
 Weight approx. 12 g
 Housing plastics

BTL5-F-2814-1S ➔ Fig. 3-6
 Weight approx. 28 g
 Housing plastics

BTL5-M-2814-1S ➔ Fig. 3-7
 Weight approx. 32 g
 Housing aluminum, anodized plastics

Sliding surface
BTL5-N-2814-1S ➔ Fig. 3-7
 Weight approx. 35 g
 Housing aluminum, anodized plastics

Sliding surface

BTL5-P-3800-2 and
 BTL5-F/M/N-2814-1S:

The stated non-linearity of $\pm 30 \mu\text{m}$ is valid when guided exactly with a constant gap from the profile within the permissible distance "D".

BTL5-P-5500-2 ➔ Fig. 3-4
 Weight approx. 40 g
 Housing plastics

BTL5-P-4500-1 ➔ Fig. 3-5
 Weight approx. 80 g
 Housing plastics
 Operating temp. -40 °C to +60 °C

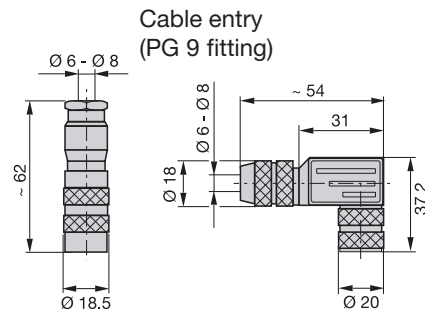
BTL5-P-5500-2 and
 BTL5-P-4500-1:

Recommended resolutions 20 μm or 40 μm
 Non-linearity $\leq \pm 100 \mu\text{m}$

The stated non-linearity of $\leq \pm 100 \mu\text{m}$ is valid when guided exactly with a constant gap from the profile within the permissible distance "D".

7.2 Connector

straight **BKS-S147M-00** right-angle **BKS-S148M-00**



straight **BKS-S32M-00** right-angle **BKS-S33M-00**
 No. 99-5672-19-08 No. 99-5672-78-08
 Binder Corp.

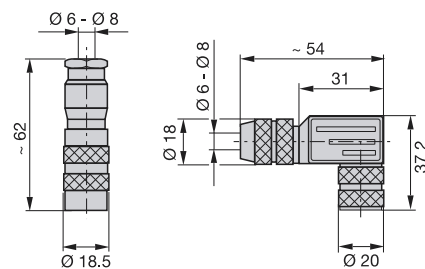


Fig. 7-1: Connector

7.3 Compatible devices

Display:
 BDD-AM10-1-SSI
 display and limit controller
 with 2 relay outputs

7.4 Connecting rod

BTL2-GS10-____-A
 Aluminum, dimensions ➔ Fig. 7-2
 Various standard lengths LG available (please specify when ordering)

Ball joint "B" DIN 71805, rotates horizontally (part of BTL5-F-2814-1S magnet) magnet)

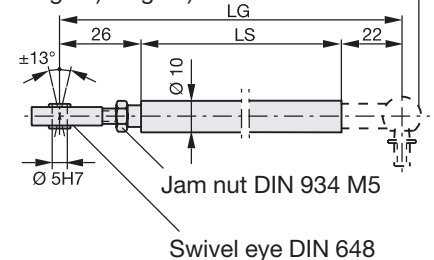


Fig. 7-2: Connecting rod

BTL5-S1__-M____-P-S32/S147/KA__

Micropulse Linear Transducer in Profile Housing

8 Technical Data

The following are typical values at DC 24 V and room temperature. Fully operational after power-up, with full accuracy after warm-up. Values are with BTL5-P-3800-2, BTL5-P-4500-1 or BTL5-P-5500-2 magnet held at a constant offset from the transducer or with captive magnet BTL5-F/M/N-2814-1S (see magnet section for exceptions):

Resolution (LSB)

depending on version:

BTL5-S1_1...	1 µm
BTL5-S1_2...	5 µm
BTL5-S1_3...	10 µm
BTL5-S1_4...	20 µm
BTL5-S1_5...	40 µm
BTL5-S1_6...	100 µm
BTL5-S1_7...	2 µm
BTL5-S1_8...	50 µm

Non-linearity

for resolution ≤ 10 µm	± 30 µm
for resolution > 10 µm	± 2 LSB

Output data

Update rate f_{\max}	≤ 2 kHz
------------------------	---------

Hysteresis

≤ 1 LSB

Repeatability

≤ 2 LSB

(resolution + hysteresis)

Temperature coefficient

(6 µm + 5 ppm * nominal length)/K

Shock loading 100 g/6 ms

per IEC 60068-2-27¹

Continuous shock 100 g/2 ms

per IEC 60068-2-29¹

Vibration 12 g, 10 to 2000 Hz

per IEC 60068-2-6¹

¹ Individual specifications as per Balluff factory standard

8.1 Dimensions, weights, ambient conditions

Nominal length	≤ 4000 mm
Dimensions	→ page 4
Weight	approx. 1.4 kg/m
Housing	anodized aluminum

Housing attachment

Mounting clamps with isolation bushings and screws

Operating temp. -40 °C to +85 °C

Humidity < 90%, non-condensing

Protection class per IEC 60529

IP 67 when closed up

8.2 Supply voltage (external)

Regulated supply voltage

BTL5-S1... DC 20 to 28 V

Ripple ≤ 0.5 V_{pp}

Current draw ≤ 90 mA

Inrush ≤ 3 A/0.5 ms

Polarity reversal protection built-in

Overvoltage protection

Transzorb diodes

Electric strength

GND to housing 500 V

8.3 Control signals

Interface	RS 485/422
Clock input	+Clk, -Clk (via optical coupler)
Clock frequency	max. 1000 kHz
Output data	24 or 25 bit serial
Position information	+Data, -Data

8.4 Connection to processor

+Clk, -Clk, +Data, -Data, 24 V, GND

Cable, twisted-pair, shielded
max. length 400 m, Ø 6 to 8 mm

The clock frequency f is a function of the cable length:

Cable length	Clock frequency
< 25 m	< 1000 kHz
< 50 m	< 500 kHz
< 100 m	< 400 kHz
< 200 m	< 200 kHz
< 400 m	< 100 kHz

Table 8-1: Clock frequency



The CE Mark verifies that our products meet the requirements of EC Directive

89/336/EEC (EMC Directive)

and the EMC Law. Testing in our EMC Laboratory, which is accredited by DATech for Testing Electromagnetic Compatibility, has confirmed that Balluff products meet the EMC requirements of the following Generic Standards:

EN 61000-6-4 (emission)

EN 61000-6-2 (noise immunity)

Emission tests:

RF Emission

EN 55011 Group 1, Class A+B

Noise immunity tests:

Static electricity (ESD)

EN 61000-4-2 Severity level 3

Electromagnetic fields (RFI)

EN 61000-4-3 Severity level 3

Fast transients (Burst)

EN 61000-4-4 Severity level 3

Surge

EN 61000-4-5 Severity level 2

Line-induced noise induced by high-frequency fields

EN 61000-4-6 Severity level 3

Magnetic fields

EN 61000-4-8 Severity level 4